# High performance

#### KXT series



Specialized necessary functions. Outstanding cost performance.

# **PG** series



Thin type with integration guide.

Available wide range variation such as table-size and sensor options.

### ■ CAVE-X POSITIONER KXG series



Much compact than former linear ball guide and cross-roller guide stages.

### **CAVE-X POSITIONER KXL series**



Selectable travel range between 30mm to 300mm.

# For proper operation

#### **∀**Mounting

Fix at lease 4 corners with attached screws.

## $\nabla$ About the object that is mounted upper or lower the stage.

When a stage is mounted on uneven or an object that is uneven, the stage table may deformed, and may also affeted the accuracy.

#### **▽Positioning**

#### **■**Positioning of stage mounting

All products SPEC shows must be shown flat setting condition. Pay attention to mount such as up side down, vertical on the side and horizontal on the side. Load capacity and accuracy might be changed by the posioning. Please feel free to ask us for more information.

1 Table size

04

06

□120

# Other 1 017

# X-axis Linear Ball Guide: KXT04015/KXT06015

KXT04015-LC

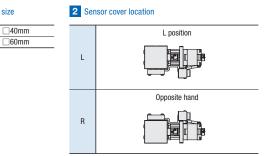
KXT06015-LC

\* This photos shows a cover position is an image in case of L.

The holes and the shape may differ in certain respects from the actual product.



Cable P.1-207~
Electrical specification P.1-019~



Code	Specification	Cable type
F	Robot cable 2m	D214-2-2R
G	Robot cable 2m one end loose	D214-2-2RK
Н	Robot cable 4m	D214-2-4R
J	Robot cable 4m one end loose	D214-2-4RK
Blank	Cable is not included (Standard)	_

3 Cable option

\* The one end loose side might be on an opposite side of stage. See page • P.1-207,209~ for cable details. Please select "Code F or H" when connect with stepping motor controller(DS102/112).

	SPEC			
Model		KXT04015-LC	KXT06015-LC	
(Right or left handed/opposite hand)		KXT04015-RC	KXT06015-RC	
Mechanical specification	Travel length	15mm		
	Table size	40×40mm	60×60mm	
	Feed screw (Ball screw)	ф6 lead 1		
	Guide	Linear ball guide		
	Main materials-Finishing	Steel—Opposite side of the end face finishing		
	Weight	0.38kg	0.60kg	
	Resolution (Pulse)	2µm (Full)/1µm (Half)		
	MAX speed	10mm/sec		
Accuracy spe	Uni-directional positioning accuracy	8µm		
	Repeatability positioning accuracy	±0.5µm		
	Load capacity	10kgf [98N]		
specification	Moment stiffness	Pitch 0.38/yaw 0.35/roll 0.21 ["/N • cm]	Pitch 0.1/yaw 0.08/roll 0.05 ["/N • cm]	
cati	Lost motion	2.5µm		
	Straightness	10μm		
	Parallelism	20μm		
	Pitching/Yawing	30" / 25"	35" / 30"	
Sensor	Limit sensor	Installed		
ISOr	Origin sensor	Installed		
Provided screw (Hexagon-headed bolt)		4 of M3-8	4 of M4-8	

#### Dimensional outline drawings

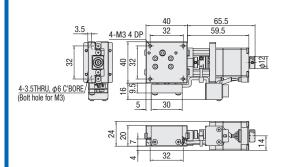




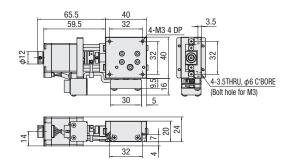




# KXT04015-LC

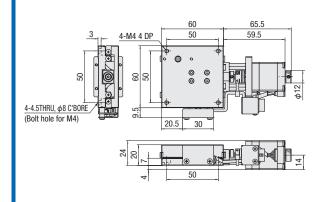


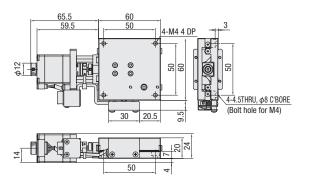




#### KXT06015-LC

### KXT06015-RC





X

z

Horizontal Z

Goniometer

Rotary

Unit

Controller

Linear Ball

CAVE-X Linear ball

Cross Roller

Slide Guide

□40

□50 □60

□80 □100

□120

Other

018

XY

Z

Horizontal Z

**XYZ** 

Rotary

Unit

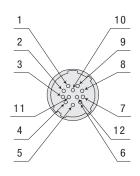
Controlle

# Electrical Specification: KXT04015/KXT06015

Electrical specification				
	Models	KXT04015	KXT06015	
	Туре	5 phase stepping motor 0.75A/Phase		
Motor (*1)	Maker	Oriental Motor Co., Ltd.		
Motor (*1)	Model (*2)	C005C-90215P-1		
	Step angle	0.7	0.72°	
Connector	Model	HR10A-10R-12PC (71)	(Hirose Electric Co., Ltd.)	
Connector	Receiving connector	HR10A-10P-12S (73) (Hirose Electric Co., Ltd.)		
	Limit sensor	Installed		
	Origin sensor	Installed		
	Model	Photo microsensor EE-SX4320 (Omron Co., Ltd.)		
Sensor	Power voltage	DC5~24V ±10%		
3611301	Consumption current	Total 60mA or less		
	Control output	NPN open collector outpu	it DC5~24V 8mA or less	
	Control output		when the load current is 2mA	
	Output logic	On detection (light shield condition): (	Output transistor OFF (Non-continuity)	

<sup>\*1</sup> See page P.1-213~ for details of single motor specification.

#### Pin allocation



Stroke center

**CCW Limit** 

The origin end face

Direction of CW

Reference

coordinate

Return to origin

Stroke center

#### Connection diagram

Mechanical stopper

Undetected point

Undetected point

(Opposite side of the motor) CW

(in the stage of light entrance) Detection (light shield condition

**CW Limit** 

6.2

7.7

Mechanical CW

The origin end

face

0

Limit

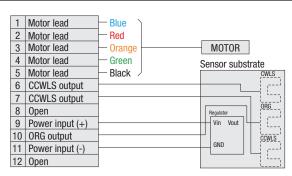
The origin Stroke Opposite

end face center

Stroke center

1.5

0



Mechanical stopper Undetected point (in the stage of light entrance) Detection (light shield condition

(in the stage of light entrance) Detection (light shield condition

(in the stage of light entrance) Detection (light shield condition)

CCW (Motor side)

**CCW Limit** 

9.2

7.7

Undetected point

CCW Mechanical

Opposite end

face

3

1.5

**CCW Limit** 

**CW Limit** 

Direction of CCW

Mechanical

limit

10

8.5

Origin sensor (ORG1)

# Timing chart

魯

**KXT** 

CW Limit

Unit [mm]

Linear

Ball

CAVE-X

Cross Roller

Slide Guide

**40** 

**□60** 

□80

**□100** 

**□120** Other

Note: The timing chart shows only timing of sensor, it is not for output signal logic.

\* Return to origin means that is performed return to origin type 4 using DS102/DS112 series.

\* The coordinate value should be on the design. Dimension error may occur about plus or minus 0.5 mm.

**CCW Limit** 

**CW Limit** 

Mechanical

limit

7

8.5

Origin sensor (ORG1)

Refer to ON/OFF display of output transistor that shows on electrical specifications-sensor-output logic for output signal logic.

<sup>\*2</sup> Model is our own management model.

X

XY

z

Horizontal

Goniometer

Rotary

Unit

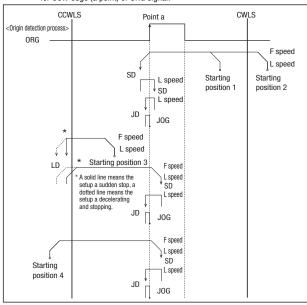
Controller

XYZ

#### KXT series recommendation return to origin method

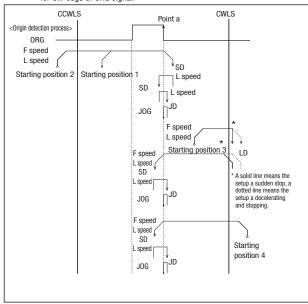
Suruga's motorized stages are different from the specification depending on the models. Therefore return to origin method other than recommendation may not be working correctly. Set to the way of recommendation return origin when using our controller.

[Type3] Detect in the direction of CCW and perform detected process for CCW edge (a point) of ORG signal.



[Type9] After finished Type3, perform detected process for CCW edge of TIMING signal.

# [Type4] Detect in the direction of CW and perform detected process for CW edge of ORG signal.



[Type10] After finished Type4, perform detected process for CW edge of TIMING signal.

Return to origin sequence ○ P.1-201~

### Adaptive driver

**■ Driver ○** P.1-205~

DC24 type input

Model	CRD5107P	SD5107P3-A22	
Divisions	1∼1/250 (16 steps)	Full/Half	

AC100V input

Model	RKD507-A	
Divisions	1~1/250 (16 steps)	

### Adaptive stepping motor controller

■ Controller ▷ P.1-197~

Innut nower	General-purpose	e Driver type (Divisions)		
Input power	input/output port	Normal (Full/Half)	Micro step (1~1/250 [16 steps])	ing in
AC100-240V	Without	DS102NR	DS102MS	
AC100-240V	With	DS102NR-IO	DS102MS-IO	
DC24V	Without	DS112NR	DS112MS	
DG24V	With	DS112NR-IO	DS112MS-IO	DS11

Linear Ball

CAVE-X Linear ball

Cross Roller

Slide Guide

12/102

□40 □50

□**60** 

□80

□100 □120

Other

020