## High performance



## For proper operation

## $\nabla$ Mounting

Fix at lease 4 corners with attached screws.

## $\nabla$ About the object that is mounted upper or lower the stage.

When a stage is mounted on uneven or an object that is uneven, the stage table may deformed, and may also affeted the accuracy.

## $\nabla$ Positioning

## ■ Positioning of stage mounting

All products SPEC shows must be shown flat setting condition. Pay attention to mount such as up side down, vertical on the side and horizontal on the side. Load capacity and accuracy might be changed by the posioning. Please feel free to ask us for more information.

X-axis Linear Ball Guide: KXT04015/KXT06015


KXT04015-LC


* This photos shows a cover position is an image in case of L .

The holes and the shape may differ in certain respects from the actual product.

- Cable P.1-207~

Electrical specification P.1-019~


| 3 Cable option |  |  |
| :---: | :---: | :---: |
| Code | Specification | Cable type |
| F | Robot cable 2 m | D214-2-2R |
| G | Robot cable 2 m one end loose | D214-2-2RK |
| H | Robot cable 4m | D214-2-4R |
| J | Robot cable 4m one end loose | D214-2-4RK |
| Blank | Cable is not included (Standard) | - |

* The one end loose side might be on an opposite side of stage. See page P.1-207,209~ for cable details.
Please select "Code F or H " when connect with stepping motor controller(DS102/112).

| SPEC |  |  |
| :---: | :---: | :---: |
| Model | KXT04015-LC | KXT06015-LC |
| (Right or left handed/opposite hand) | KXT04015-RC | KXT06015-RC |
| 즁 Travel length | 15 mm |  |
| 으․ Table size | $40 \times 40 \mathrm{~mm}$ | $60 \times 60 \mathrm{~mm}$ |
| 룽 Feed screw (Ball screw) | $\phi 6$ lead 1 |  |
| \% Guide | Linear ball guide |  |
| 骨 Main materials-Finishing | Steel-Opposite side of the end face finishing |  |
| S Weight | 0.38 kg | 0.60kg |
| Resolution (Pulse) | $2 \mu \mathrm{~m}$ (Full)/1 $/ \mathrm{mm}$ (Half) |  |
| MAX speed | $10 \mathrm{~mm} / \mathrm{sec}$ |  |
| I $\begin{aligned} & \text { Uni-directional positioning } \\ & \text { accuracy }\end{aligned}$ | $8 \mu \mathrm{~m}$ |  |
|  | $\pm 0.5 \mu \mathrm{~m}$ |  |
| \% Load capacity | 10kgf [98N] |  |
| 육 Moment stiffness | Pitch 0.38/yaw 0.35/roll 0.21 ["/N • cm] | Pitch 0.1/yaw 0.08/roll 0.05 ["/N $\cdot \mathrm{cm}$ ] |
| \% Lost motion | $2.5 \mu \mathrm{~m}$ |  |
| O Straightness | $10 \mu \mathrm{~m}$ |  |
| Parallelism | $20 \mu \mathrm{~m}$ |  |
| Pitching/Yawing | $30 \prime$ / 25" | $35 " / 30 "$ |
| W Limit sensor | Installed |  |
|  | Installed |  |
| Provided screw (Hexagon-headed bolt) | 4 of M3-8 | 4 of M4-8 |



## Motorized Stage

## Electrical Specification: KXT04015/KXT06015

| Motorized Stage |  |
| :---: | :---: |
| X |  |
| XY | Y |
| z |  |
|  |  |
| XYZ |  |
| Goniometer |  |
| Rotary |  |
| Unit |  |
|  | ontroller |


| Electrical specification |  |  |
| :---: | :---: | :---: |
| Models |  | KXT04015 KXT06015 |
| Motor (*1) | Type | 5 phase stepping motor $0.75 \mathrm{~A} /$ Phase |
|  | Maker | Oriental Motor Co., Ltd. |
|  | Model (*2) | C005C-90215P-1 |
|  | Step angle | $0.72^{\circ}$ |
| Connector | Model | HR10A-10R-12PC (71) (Hirose Electric Co., Ltd.) |
|  | Receiving connector | HR10A-10P-12S (73) (Hirose Electric Co., Ltd.) |
| Sensor | Limit sensor | Installed |
|  | Origin sensor | Installed |
|  | Model | Photo microsensor EE-SX4320 (Omron Co., Ltd.) |
|  | Power voltage | DC5~24V $\pm 10 \%$ |
|  | Consumption current | Total 60 mA or less |
|  | Control output | NPN open collector output DC5~24V 8 mA or less Residual voltage 0.3 V or less when the load current is 2 mA |
|  | Output logic | On detection (light shield condition): Output transistor OFF (Non-continuity) |

*1 See page P.1-213~ for details of single motor specification.
*2 Model is our own management model.

## Pin allocation Connection diagram



Timing chart

| Linear <br> Ball |
| :--- |
| CAVE-X |
| Linear ball |
| Cross |
| Roller |
| Slide |
| Guide |
| $\square 40$ |
| $\square 50$ |
| $\square 60$ |
| $\square 70$ |
| $\square 80$ |
| $\square 100$ |
| $\square 120$ |
| Other |

Suruga's motorized stages are different from the specification depending on the models. Therefore return to origin method other than recommendation may not be working correctly. Set to the way of recommendation return origin when using our controller.
[Type3]
Detect in the direction of CCW and perform detected process for CCW edge (a point) of ORG signal.

[Type9] After finished Type3, perform detected process for CCW edge of TIMING signal.
[Type4] Detect in the direction of CW and perform detected process for CW edge of ORG signal.

[Type10] After finished Type4, perform detected process for CW edge of TIMING signal.

Return to origin sequence P.1-201~

## Adaptive driver

Driver P.1-205~


| Linear |
| :--- |
| Ball |
| CAVE-X |
| Linear ball |
| Cross |
| Roller |
| Slide |
| Guide |
| $\square 40$ |
| $\square 50$ |
| $\square 60$ |
| $\square 70$ |
| $\square 80$ |
| $\square 100$ |
| $\square 120$ |
| Other |

